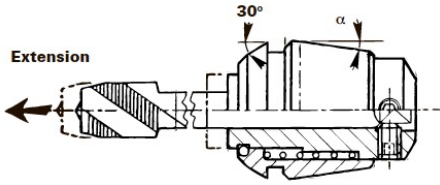


ET1 攻牙筒夹



- 瑞士制造
- 最有经济效益，筒夹具轴向补偿机构
- 外形符合ER和ESX，即DIN 6499与ISO 15488，可与该筒夹通用
- 短、中、长的刀柄皆可以使用
- 弹簧力依据攻牙尺寸
- 刚性好、外型轻巧和对中心准确
- 可以保证螺纹深度
- ET1-12与ER11相容

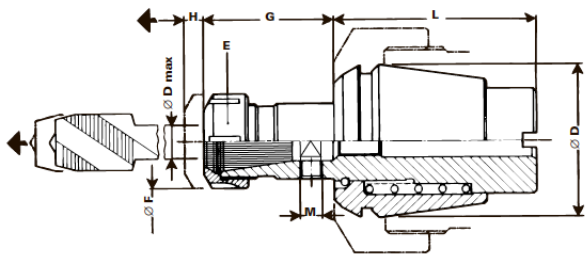


PCM ET1

DIN 6499/ ISO 15488
(ER / ESX, 8°)

| 柄径Ø [mm] | ET1-12 编号 | ET1-16 编号 | ET1-20 编号 | ET1-25 编号 | ET1-32 编号 | ET1-40 编号 | ET1-50 编号 | ISO DIN Japan |
|-------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|---------------------|
| 1.00 | ET1-12100AL | ET1-16100AL | | | | | | |
| 1.40 | ET1-12140 | ET1-16140 | | | | | | D |
| 1.50 | ET1-12150AL | ET1-16150AL | | | | | | |
| 1.60 | ET1-12160 | ET1-16160 | | | | | | D |
| 1.80 | ET1-12180 | ET1-16180 | | | | | | D |
| 2.00 | ET1-12200 | ET1-16200 | | | | | | (I) |
| 2.20 | ET1-12221 | ET1-16221 | ET1-20221 | | | | | D |
| 2.24 | ET1-12224 | ET1-16224 | ET1-20224 | | | | | I |
| 2.50 | ET1-12250 | ET1-16250 | ET1-20250 | ET1-25250 | | | | I/D |
| 2.80 | ET1-12280 | ET1-16280 | ET1-20280 | ET1-25280 | | | | I/D |
| 3.00 | ET1-12300 | ET1-16300 | ET1-20300 | ET1-25300 | | | | J |
| 3.15 | ET1-12315 | ET1-16315 | ET1-20315 | ET1-25315 | | | | I |
| 3.50 | ET1-12350 | ET1-16350 | ET1-20350 | ET1-25350 | | | | D |
| 3.55 | ET1-12355 | ET1-16355 | ET1-20355 | ET1-25355 | | | | I |
| 4.00 | | ET1-16400 | ET1-20400 | ET1-25400 | | | | I/D/J |
| 4.50 | | ET1-16450 | ET1-20450 | ET1-25450 | ET1-32450 | | | I/D |
| 5.00 | | ET1-16500 | ET1-20500 | ET1-25500 | ET1-32500 | | | I/J |
| 5.50 | | ET1-16550 | ET1-20550 | ET1-25550 | ET1-32550 | | | (D)/J |
| 5.60 | | ET1-16560 | ET1-20560 | ET1-25560 | ET1-32560 | | | I |
| 6.00 | | ET1-16600 | ET1-20600 | ET1-25600 | ET1-32600 | ET1-40600 | | D/J |
| 6.20 | | ET1-16620 | ET1-20620 | ET1-25620 | ET1-32620 | ET1-40620 | | J |
| 6.30 | | ET1-16630 | ET1-20630 | ET1-25630 | ET1-32630 | ET1-40630 | | I |
| 7.00 | | | ET1-20700 | ET1-25700 | ET1-32700 | ET1-40700 | | D/J |
| 7.10 | | | | ET1-25710 | ET1-32710 | ET1-40710 | | I |
| 8.00 | | | | ET1-25800 | ET1-32800 | ET1-40800 | | I/D/(J) |
| 8.50 | | | | ET1-25850 | ET1-32850 | ET1-40850 | | J |
| 9.00 | | | | ET1-25900 | ET1-32900 | ET1-40900 | | I/D |
| 10.00 | | | | ET1-25100 | ET1-32100 | ET1-40100 | | I/D |
| 10.50 | | | | | ET1-32105 | ET1-40105 | | J |
| 11.00 | | | | | ET1-32110 | ET1-40110 | | D |
| 11.20 | | | | | ET1-32112 | ET1-40112 | | I |
| 12.00 | | | | | ET1-32120 | ET1-40120 | | D |
| 12.50 | | | | | ET1-32125 | ET1-40125 | | I/J |
| 14.00 | | | | | | ET1-40140 | | I/D/J |
| 15.00 | | | | | | ET1-40150 | | J |
| 16.00 | | | | | | ET1-40160 | | I/D |
| 17.00 | | | | | | ET1-40170 | | J |
| 18.00 | | | | | | | ET1-50180 | I/D |
| 20.00 | | | | | | | ET1-50200 | I/D/J |
| 22.00 | | | | | | | ET1-50220 | D |

- 筒夹具轴向补偿
- 用在柔性攻牙，攻牙面完整，不易伤丝攻
- 另外具有英制Inch柄



ETU1

DIN 6499/ ISO 15488

| PCM型号 | 能力 | D | E | F | G | H | L | D max | M |
|--------------|-----------|----|---------------|----|----|----|----|-------|-------------|
| ETU1-25-E11L | M1 - M3 | 26 | ER11 ESX12 | 16 | 16 | 8 | 32 | 7 | - |
| ETU1-25-E11M | M3 - M5 | | | | | | | | - |
| ETU1-25-E11S | M6 - M10 | | | | | | | | - |
| ETU1-32-E11L | M1 - M3 | 33 | ER11 ESX12 | 18 | 32 | 10 | 41 | 7 | 2 x M6 x 06 |
| ETU1-32-E11M | M3 - M5 | | | | | | | | 2 x M6 x 06 |
| ETU1-32-E11S | M6 - M10 | | | | | | | | 2 x M6 x 06 |
| ETU1-32-E20L | M2 - M4 | 33 | ER20 ESX20 | 35 | 48 | 10 | 41 | 13 | 2 x M6 x 10 |
| ETU1-32-E20M | M5 - M8 | | | | | | | | 2 x M6 x 10 |
| ETU1-32-E20S | M10 - M16 | | | | | | | | 2 x M6 x 10 |
| ETU1-40-E16L | M2 - M4 | 41 | ER16 ESX16 | 27 | 40 | 13 | 53 | 10 | 2 x M6 x 08 |
| ETU1-40-E16M | M5 - M6 | | | | | | | | 2 x M6 x 08 |
| ETU1-40-E16S | M8 - M12 | | | | | | | | 2 x M6 x 08 |
| ETU1-40-E25L | M3 - M6 | 41 | ER25 ESX25 | 42 | 57 | 13 | 53 | 16 | 2 x M8 x 12 |
| ETU1-40-E25M | M8 - M12 | | | | | | | | 2 x M8 x 12 |
| ETU1-40-E25S | M14 - M20 | | | | | | | | 2 x M8 x 12 |

- 专为较小丝攻设计，只需换筒夹可装夹多种尺寸的丝攻
- 同一尺寸ETU1攻牙筒夹，根据丝攻大小，可分为强、中、弱三种弹簧
- 与ER和ESX筒夹相容，可互换